

Sea Gal

Owner's Notes

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Owner's Comments

Welcome Aboard!

Sea Gal is a 2000 Californian 39 (built by Navigator). Formerly known as "Harmony," we purchased her in November 2016 and renamed her "Sea Gal". We are the fourth owners.

Sea Gal is a documented motor yacht. Her hailing port has always been Squaticum Harbor in Bellingham, Washington. She has cruised much of the West coast of the U.S. and British Columbia, as well as the Inside Passage to Alaska.

PLEASE TAKE TIME TO READ THIS MANUAL AND USE IT AS A REFERENCE SOURCE DURING YOUR CHARTER CRUISE. Spending some time now will make your checkout a breeze and your actual cruise through the inland waters of the Salish Sea will be more enjoyable. And if you need more info, *Sea Gal* carries a comprehensive set of the manuals for the installed equipment, kept in the port side forward salon locker.

Please don't be afraid to ask any question of the San Juan Yachting staff during your orientation or at any time during your time in the islands. You may also contact us, the owners at any time using the info in the emergency contact list. No question is too insignificant.

We have enjoyed getting *Sea Gal* ready for your cruise. We hope you will sense our pride in her and enjoy your time on her as much as we do. As you cruise, if you discover anything we could do to enhance your experience with *Sea Gal*, please share that with the good folks at San Juan Yachting or us at ElaineLSmall@comcast.net.

May you be blessed with blue skies and calm waters.

Bon Voyage,

Elaine and Andrew Small

Disclaimer

These notes have been prepared to give the charter captain and crew a helpful resource for information on Sea Gal. While the goal is to summarize information from multiple sources into a single item, this document does not pretend to be the ultimate authority on the equipment and systems on board. Consult the manuals provided by the various manufacturers.

Further, the captain accepts and is the ultimate person responsible for the safety of the crew, passengers and the vessel. It is expected that he / she is qualified to operate a vessel the size, type and complexity of Sea Gal and has become thoroughly familiar with Sea Gal prior to leaving the dock. Good judgment and following all applicable laws during operation of Sea Gal is fundamental to a safe and successful experience on board this vessel and in the maritime environment.

No warranties are expressed or implied by this document.

Six Tips to keep Sea Gal in top shape for other guests.

1. Shore Shoes: Cleaned or Removed

Shore shoes can pick up lots of 'stuff' that increases the wear and tear on the interior of Sea Gal. Help us keep her looking great by cleaning the bottom of your shoes before stepping into the salon or removing them whenever inside. A brush is hanging from the spigot in the starboard aft corner of the cockpit.



2. Damp Lifejackets Need Fresh Air

If a **lifejacket** or **flag** is even slightly damp, please hang it where **fresh air circulates until it's completely dry**. Snap straps on flybridge canvas make a good hanging device. The slightest moisture in an enclosed place creates mildew within 24 hours.



3. Wash Down the Anchor Chain

Use the fresh water hose on the bow spigot to thoroughly wash salt water, mud, and marine debris from the anchor chain **BEFORE** it goes into the chain locker.

Failing to do so can result in foul odors in the chain locker!

4. Please Keep Salon Door Closed when engines are running

Diesel engines produce a soot whenever they run and that can build up a film in the cabin if the salon door is open whenever the engines are running.

5. The engines benefit from a periodic run at high speed

Sea Gal is equipped with two very reliable Volvo Penta diesel engines. The engines can build up diesel soot in the turbo chargers and exhaust ports when cruising for many hours at low speed economy cruise (less than 1500 RPM). We've found it helpful to run the engines at high speed cruise (1900-2200 RPM) for at least 15 minutes every couple of days while cruising to help keep the buildup to a minimum. Remember to use the trim tabs at these speeds.

6. Cycle the fresh water flush system of the Watermaker weekly

The HRO Watermaker on Sea Gal will yield the best results when used periodically. Sitting dormant for long periods promotes biological growth in the filters and membrane of the system. As a minimum, please activate the fresh water flush cycle (follow the procedure noted later in this manual) of the system weekly (takes less than five minutes) or advise San Juan Yachting staff that it needs to be done when you return from your charter week.

The Owners and other Guests thank you 😊

Quick Start Procedures

Before Starting Engines:

1. Dinghy and deck furniture secured? Grill cover secure?
2. Disconnect shore power; stow cord.
3. Power panel: Green breakers ON; Yellow breakers ON as needed; Red breakers always OFF
4. VHF Radio, Nav System and Autopilot breakers are Off.
5. Close all hatches and portholes in staterooms and heads.
6. Open blinds and curtains in the salon for 360 degree visibility.
7. Remove the windshield sunscreen and stow on the port shelf in the forward stateroom when dry.
8. Upper helm: Remove the upper helm canvas cover and stow in the port side of the aft bench seat of the flybridge when dry. Remove bench seats canvas as appropriate. Optional: open the center Strataglass and secure to straps (See detail section).
9. Upper helm: Install ignition keys, install the remote marine radio control and secure bow thruster remote in upper helm holder (all of these items are kept at the lower helm when not in use).
10. Check oil and coolant levels in engines and generator; add if necessary.
11. Conduct a visual check under and around the engines looking for any signs of abnormal fluid spotting.
12. Confirm seacocks for the engines are open and seawater strainers are clear.
13. Confirm fuel strainer bowels are clear and no accumulation of water.
14. Check fuel gauges at lower helm (ignition keys must be on to check).

Starting Engines:

1. Close the salon door.
2. Ensure ignition keys at lower and upper helms are in place. The four keys are not interchangeable, so please don't remove them from the key rings with their floating labels.
3. Ensure gear controls are in Neutral. If engine is cold, advance throttle levers about 1/2 inch. If warm, leave at Idle.
4. The Volvo Penta engines on Sea Gal don't require any preheating.
5. Turn key to start, starboard engine first, then port engine is the preferred sequence. Engine will normal 'catch' and begin running after just a second or two of starter engagement. Allow about 15 seconds before the second engine start is a good habit. If an engine starter doesn't engage, be sure controls are in neutral (safety interlock) and cycle the ignition key to the full counterclockwise 'kill engine' position, then try again to engage the starter. Do not engage the starter for more than 30 seconds without a 2-minute "rest" period.
6. Adjust throttles to warm up at 650-700 RPM, 2-3 minutes minimum to ensure stable engines.
7. Check oil pressure, typically 90-100 psi when cold engines
8. Water running from both engine exhausts? (Go look)
9. Throttles all the way down to Idle before engaging transmission!
10. Keep salon door closed when engines are running to prevent diesel exhaust film from settling on interior furnishings.

Electronics: Be sure you start the engines before turning on electronics.

1. Stow sun covers in storage bin at lower helm.
2. Turn on the VHF Radio, Nav System and Autopilot breakers on DC power panel.
3. Radio: Check WX as appropriate and then monitor channel 16.
4. Nav System: MFD displays, acknowledge start-up message, set brightness by momentarily pressing the power button and then adjusting the brightness with the rotary knob, then OK. See detailed section in Owner's Notes for recommended screen selections and setup.

Before Leaving Dock:

1. Center the rudder. Select the stern camera on the chartplotter as appropriate.
2. Untie and stow mooring lines. (Use buckle latch straps or hang on the rail).
3. Close and latch the step-through door in the transom.
4. Once underway, stow the forward four fenders in fender racks at the bow. It is best to clip fender holders on the railing for added security. The two stern fenders can be raised and placed inside the cockpit at each stern corner. (Hint: Since the fender clips maintain an expected line length for each fender, use a pattern of keeping the four fenders stowed in the racks so that you return the same fender to the same location on each railing.)

Always use Upper Helm station for docking and leaving the dock as it provides maximum visibility and communication with crew.

Underway:

1. Helmsperson "on watch" at all times. Be alert for logs or debris in water, it's out there with surprising regularity. Monitor the gauges and regularly validate your position and water depth in the area.
2. Keep RPM under 1000 until engines warm to 125 degrees and below 1300 RPM until 170 degrees.
3. Always keep effects of your wake in mind.
4. Over 1600 RPM, level the boat by adjusting the trim tabs. A good rule of thumb is to adjust trim to where the bow pulpit is somewhat above the horizon line when viewed from the lower helm, then tweak to achieve maximum forward speed.
5. Remember to raise trim tabs (bow up) when you slow down or cruise at 1600 RPM or below.
6. "Normal" readings:
 - a. Engine temp: 160-195, typically around 185; Oil pressure: 30-90 psi, varies with temp and engine speed
 - b. Note that the lower helm port engine temp reads a bit lower (10- 15 degrees) than the upper helm gauge, this is calibration error in the gauge.

Approaching Dock:

1. Put fenders on appropriate side (stbd tie is preferable for ease of communication to / from the skipper and deck hand on the swim step) or both sides as appropriate (At home port, both sides is preferred for protection for a neighboring vessel).
2. Attach Bow line to cleat and run line OUTSIDE stanchion and OUTSIDE fender lines toward amidships; blouse the line over the rail for someone on the dock to easily grab it.
3. Engines should be dead slow (Idle).
4. Mate ready to step off swim step (No leaping across water to dock!) and secure Stern first (most circumstances), then Bow. In crosswind, best to secure mid-line first.

Upon Arrival at Dock in Marina:

1. Secure all lines: Stern, Bow and Fwd / Aft Springlines as a minimum.
2. If bow-in, be sure anchor is not protruding over dock walkway.
3. Turn off defroster (if using it) and engines (see "Stopping Engines" below).
4. Turn off Raymarine electronics at both helm stations; replace sunscreen covers.
5. Once shore power is connected, make certain there is 110 voltage on the panel. (See Electrical section of Owner's Notes for details.)

Stopping Engines:

After operating at cruising speed, allow engines to idle a few minutes to cool down. (This usually happens naturally while maneuvering to the slip or setting the anchor.) Then turn keys to "Kill Engine" fully counterclockwise position. Then check to be sure all keys are in the off position (12 o'clock position). **Remove keys from upper helm station and stow them at lower helm station. Generally the lower helm keys are always left in place.**

Tying up to a Mooring Buoy:

1. Skipper at Upper Helm, Mate on starboard side of cockpit with boathook and nylon mooring line (stowed on hanger in the cockpit). Nylon line is less prone to fraying from the rub of the buoy ring than the regular dock lines.
2. Mate secures one end of dock line to stern cleat.
3. Skipper puts starboard end of stern next to buoy.
4. From stern, standing inside the cockpit, mate pulls up buoy ring with boathook and loops mooring line (single loop is best, it resists wandering but still allows slippage if wind / wave conditions dictate weathervaning of the bow) through buoy ring.
5. Mate places boat hook in cockpit, releases dockline from stern cleat and holds two ends of dock line while walking up side to bow. Skipper maneuvers bow close to buoy.
6. With buoy close to bow, secure one end of line to each front bow cleat. This allows for "quick release" when you're ready to cruise: Simply release one end of line from bow cleat and pull through the buoy ring and you're free to go.
7. Secure 2nd line as a safety if mooring overnight (straight feed thru the ring is best).
8. Turn off defroster (if using), engines and Raymarine electronics at both helm stations and replace covers.

Mooring at Anchor:

1. Turn on Windlass power in power panel. Release safety loop that secures anchor.
2. Anchor is lowered with foot switches on bow deck or from remote controls at either helm while boat is backed up slowly away from anchor. Be careful that anchor doesn't swing wildly and hit the bow. Better technique is to lower the anchor over the roller by hand while feeding out a short burst of anchor rode.
3. Mate on bow to monitor length of chain going out and to troubleshoot if it gets tangled. (Anchor line marked at 50 ft with a five foot yellow mark, 100 ft with a 10 foot yellow mark, at 150, 200 and 250 ft with a 5 ft yellow mark, the last 10 ft of chain is marked red. There is then a triple braid rode at the end that would allow the skipper to fully deploy the chain and then cut it loose if emergency conditions warrant. Remember, anchor and chain is an expensive investment, cut it loose only in an emergency and if possible, attach a fender to the bitter end for future recovery of the anchor. We hope you never encounter a situation that requires you to take this action.
4. When desired chain length is out, stop windlass. (See "Tackle" section for recommended scope in NW waters, generally at least 4:1 but varies with conditions.)

5. Skipper to reverse one engine at a time gently to test the set of the anchor.
6. Attach "Snubber line" to anchor chain: Secure snubber line to windlass cleat. Attach hook to anchor chain beyond anchor roller. Run out enough chain to form loop in chain so tension is transferred to snubber line.
7. Turn off Windlass power at power panel.
8. Turn off engines. Turn off navigation electronics at both helms; replace covers.
9. See "Tackle" section of Owner's Notes for instructions on hauling anchor and **freshwater washdown (very important!) of anchor chain.**

Daily (Overnight) Checklist in Marina:

1. AC Input "On" for shore power.
2. Magnum Charger controller: Charger "On" – Be sure it is charging.
3. Cover electronics screens at both helm stations. Be sure ignition keys are not left at the upper helm. Use flybridge canvas as appropriate to prevent rain / moisture from settling on the gauges / seats.
4. Keep an eye on water tank gauge and holding tank gauge.
5. If during the cruise day you were experiencing a lot of salt spray onto the topsides of the boat, take the opportunity to wash down the salt residue if permissible at the harbor.

Daily (Overnight) Checklist at Anchor or Buoy:

1. Anchor light: "On" during hours of darkness. How to turn on anchor light: Turn on "Nav Lights" switch on electrical panel, then switch adjacent toggle to "Anchor Light."
2. Turn off unnecessary electrical items.
3. Cover electronics screens at both helm stations. Be sure ignition keys are not left at the upper helm. Use flybridge canvas as appropriate to prevent rain / moisture from settling on the gauges / seats.
4. Keep an eye on water tank gauge and holding tank gauge.
5. If during the cruise day you were experiencing a lot of salt spray onto the topsides of the boat, take the opportunity to wash down the salt residue if you have sufficient fresh water in the tank.

First Thing Each Day:

1. If at anchor, turn off anchor light.
2. Setup flybridge for normal operation per prestart checklist.
3. Check Magnum Charger controller for battery reserve. It is best to use the State of Charge (SOC) selection and before the level drops below 50%, start the generator or port engine to recharge the house batteries.
4. Check water tank level (gauge in electrical panel).
5. Check holding tank gauge (also at the electrical panel). If more than 2/3 full, pumping is necessary.

Before Leaving Vessel:

1. Power panel: Turn fresh water pump "OFF".
2. Reinstall front windshield sunscreen for UV protection and reducing the heat load transferred to the salon.
3. Use blinds for theft deterrence and further UV / heat load management at your discretion.
4. Lock the salon door.

Dinghy Operation



The law requires everyone in the dinghy to wear a lifejacket.

Lifejackets are located in the forward flybridge seat.

Prevent Mildew!

Please be sure lifejackets are bone-dry before stowing them under the seat. Hanging them on the bimini snap straps is a handy way to let them dry.

Launching:

1. Turn davit ON at power panel; find winch remote control in the aft portion of the salon port cabinet.
2. Remove vinyl winch cover (keep one tie fastened to mount so it doesn't blow overboard) and connect remote control. Note that sturdy gloves are stored with the remote control, use them when working with the winch.
3. **MAKE CERTAIN BILGE PLUG IS IN THE DINGHY!!** Then ensure the winch carabineer is secured to the lift ring in the dinghy. Loosen "painter" (dinghy's long bow line) and use it to manage the bow of the dinghy. Remove tie-down straps from dinghy (lower the aft portions away from the dinghy but leave them attached to cradle hooks and secure so they don't dangle in a breeze).
4. Using the power winch, lift dinghy free and manually rotate it over port side, then lower it to the water, use the painter to help manage movement in the process.
5. Secure painter so dinghy won't drift away once you release the winch cable.
6. Disconnect winch cable and secure it to the port stern docking line using a round turn hitch through the carabineer or raise it up and secure it to the cradle if dinghy will stay in the water overnight. Note: You will want to put some tension on the cable while raising it; otherwise cable will wind too loosely and cause problems. **And please note that the winch can swing to starboard and hit the bottom of the flybridge arch unless you keep it under some tension.**
7. Disconnect and safely stow the remote control. Replace vinyl winch cover.

Starting the Outboard Motor:

1. Be certain fuel line is connected; squeeze bellows pump till slightly firm and confirm the air vent on fuel tank is open.
2. Lower motor with Up/Down lever on side of throttle / control arm.
3. Pull on choke, set throttle on fast idle and start outboard with pull rope.
4. Push in choke when the engine is warm and reduce throttle to idle stop.

Bringing In:

1. **BE SURE GRILL IS COVERED** to avoid saltwater dripping on it and causing rust.

2. To hoist dinghy, reverse "Launching" procedure. **Note: Be sure to raise the motor to the full 'out of water' position to avoid contact with the upper deck structure when hauling the dinghy aboard.**
3. **BE SURE TO SECURE DINGHY IN CRADLE WITH TIE- DOWN STRAPS.**
If you don't do it right away, it is easy to forget and dinghy will bounce out of cradle while cruising. Not fun!
4. Alignment in the cradle can be a bit deceiving. Two tips: align the green tape on the port pontoon with the same green tape on the aft bench seat rail, this will give you good reference for positioning the dinghy left to right. Then view from below where the nylon blocks are positioned on the dinghy hull, they should be symmetrical. When correctly positioned, the port pontoon will be very close to the aft side of the rear bench seat on the flybridge (a gap of no more than a couple inches especially the stern of the dinghy).
5. When finished with the winch, return remote control to salon port cabinet.

Securing Dinghy to Swim Step:

Two carabineers on the port side of the dinghy clip to metal loops under the swim step. This stabilizes the dinghy for safer embarking/disembarking as well as securing it while at anchor. **Do not cruise with the dinghy in this position!** A flat small fender tied to the center handle on the port side protects the dinghy from rubbing on the swim ladder and swim step. When using the dinghy just flip the fender to the inside.



Outboard Fuel: Unleaded regular (87 octane), non ethanol if possible. **NO** oil mixture needed for the 4-stroke motor. **Please replace the fuel you use!**

Dinghy Care:

- ✓ Keep the dinghy clean and well inflated. There is a portable bilge pump in the dinghy and a foot air pump in aft flybridge seat.
- ✓ A spare fuel filter and spark plugs are kept in the spare parts bin under the forward side of the master berth.
- ✓ Dinghy toolkit is in the bow compartment in the dinghy.

If Dinghy doesn't run:

- ✓ Is the safety clip in place?
- ✓ Is the tank vent open?
- ✓ Is the fuel line connected?
- ✓ Is there gas in the tank?
- ✓ Did you choke it?

If it still won't run or runs very rough, first suspect contaminated gas. If you can't figure it out, call the San Juan Yachting office or maintenance pro or the owner for advice.

Trimming the Dinghy and Balancing the Weight: The dinghy is heavy aft so passengers should sit forward as much as possible and the engine should be trimmed all the way down.

Anchoring the Dinghy: There is a collapsible anchor in the dinghy that can be attached to the end of the painter for anchoring the dinghy.

Going Ashore: Estimate the change in tide during your time ashore and secure the dinghy accordingly. The metal sand spike in the dinghy can be used to secure the painter on a sandy beach. Otherwise, secure the painter to a log on the beach.

Cleaning Your Shoes: Your shore shoes are likely to pick up gravel or dirt on shore. Please clean them off or remove them before boarding Sea Gal. A brush is found hanging from the spigot in the starboard aft corner of the cockpit.

Use of Swim Ladder: The retractable swim ladder is mounted under the swim step. To use it, undo the Velcro fastener and pull the ladder straight out horizontally all the way, then drop it down. Put it away in the same fashion, being sure to secure it with the Velcro fastener. If planning to use the ladder, securing a short line on the transom rail is useful to provide a grab line for getting out of the water.

Electrical Systems

Controls: The electrical control panel (port side of salon) contains controls for all electrical systems. The circuit breakers act like switches. White switches control 110 volt/AC systems; black switches control 12 volt/DC systems. **AC Main and DC Main breakers should be set to ON at all times.** AC input is automatically switched to the appropriate source with the Genset taking priority over shore power.



If no AC power source is available, the left hand gauge in top center will read "0 volts." The gauge to the right of this indicates DC battery voltage. A multi-position rotary switch selects which battery set is sensed by the meter: Port = House Main batteries; Aux = Genset battery; Stbd = Engine Start Battery. **Normal voltages: 12.2 – 14.0 volts DC.**



All switches have colored bands on them to indicate the typical / normal state:

Green: ON at all times; Yellow: ON as needed; Red: OFF at all times

Be sure to leave both Bilge Pumps and the Sump Pump ON at all times (green); they are on automatic when these switches are ON.

DC Fuses: Spare fuses (for Radio/CD) are with spare light bulbs in utility cabinet in the master stateroom.

AC Switches: You will use AC breakers more than DC breakers because you will need to limit loads while on shore power to suit power availability. When using the generator there is adequate power to run virtually everything on the boat. But when using shore power, you will need to limit loads to 30 amps (3,000 watts), 20 amps (2,000 watts), or even 15 amps (1,500 watts), depending on the available shore power. Here are some loads:

Water Heater	900 watts	Portable Heaters	750/1500 watts
Defroster Heaters	500/1000 watts	Refrigerator	100 watts
Battery Charger	250 watts typical*	Microwave	1000 watts
Toaster	800 watts	Blender	475 watts
Coffee maker	1000 watts		



*If the house batteries have had significant use without recharging, the inverter (in charging mode) can draw up to 1,000 watts. Watch loads carefully and allow the Magnum charger to come up to full current before adding other loads while on shore power, especially the water heater. This can take a minute or two. Watch amp meter when adding load. Multiply amps by 10 to approximate the load in watts from the charger. **Add up the power you are using; be sure it's under the limit!**

NOTE: It is necessary to wait until the Magnum meter reads "Absorb" or "Float" before turning on the hot water heater. **OPTION: If you need hot water** and don't want to run the Espar

Be sure you do not have a portable heater plugged in when using the inverter. These high-wattage items should only be used with shore power or the generator.



Magnum Energy Interface: The power monitor panel (lower left corner of electrical panel) controls the Inverter and Charger functions for the house batteries and monitors reserve power. It is necessary to charge batteries when voltmeter indicates ~12 volts or less or the State of Charge (SOC) is less than 60%; do not let the voltage drop below 11.5 volts nor the SOC go below 50%. **Magnum breaker** (on electrical panel) **should be ON at all times. Check it daily.** The only control you are likely to use would be the **"Select"** turn knob: Rotating the knob changes the function which can be selected (entered) by pressing the knob. **Function 01 INV/CHG meter** displays voltage of batteries and net current going into the batteries when charging. Pressing **"Select"** and rotating knob to **"02 BM** (battery monitor): **SOC** (state of charge) will indicate the percentage of full charge in the batteries at any given time. When connected to shore power the batteries may be charged to 100%, but while cruising and charging from engines or genset, a reasonable compromise is to discharge not below 50% and recharge to 85-90%. Pressing **"Select"** and rotating to right will bring up **03BM:meters.** Pressing the knob will first display DC volts. Rotating to right displays DC amps, which represent the actual amount of current going into or out of the house battery bank. Rotating again to the right will display total amp-hours consumed from the house batteries as a negative number. More details are in the Magnum manuals in the binder labeled "Electrical Systems" in the sliding door cabinet on port side of salon.

The House Battery capacity is 660 amp hours. If more than 330 amp hours are consumed, the batteries may be permanently damaged.

Do the batteries automatically recharge while cruising?

Yes, they recharge at any cruising speed. The house batteries are recharged by the 150 amp port engine alternator and the starter battery is recharged by the 50 amp starboard engine alternator. The port engine alternator has an external voltage regulator. If it appears the alternator is not charging the house batteries, try switching the toggle switch near the port alternator on the forward bulkhead in the engine room from Balmer to INT which switches to the internal regulator. **Switching this configuration must only be done with the port engine shut down.**

GenSet:

Starting the generator is a 10-sec. sequence, using switches on upper left of electrical panel or on the overhead panel in the engine room adjacent to the generator:

- 1) Unless you have run the generator within the last hour, hold the PREHEAT switch ON for **5 seconds**. Continue holding it up while you perform the next step.
- 2) Push ENGINE CONTROL switch up to START; hold **2 seconds** or until generator starts. Release START switch; continue holding PREHEAT switch **5 more seconds**.
- 3) Within a minute, you should see "110 volts" on voltmeter on the electrical panel.
- 4) Look over port side at generator exhaust. Water should be flowing from exhaust opening. If not, stop the generator and check strainer and the through hull valve.



- 5) Put a load on the generator by switching on the hot water heater or an appliance. (Be aware that switching on too many things at a time could trip a breaker switch.)

To stop the generator:

- 1) Remove the electrical load from the generator by turning off your elective loads.
- 2) Run the generator engine for a 2- to 3- minute cool-down period.
- 3) Move the generator toggle switch to the STOP (down) position and hold it there until the unit stops completely.

Note: The generator will shut itself off if there is low oil pressure, low coolant level or high water temperature.

Battery Switches: There are four battery switches located in the engine room and are used to manage connections between the engine battery, genset battery and the main house batteries. The general rule of thumb is don't touch them unless there is a problem or if specific maintenance action is required.

Aft of the port engine is the main isolation switch for the main house batteries. It is red and has two basic positions, on and off. It is normally in the On state and is used to totally isolate the house batteries from the ship's systems.

Aft of the starboard engine are the other three battery switches mounted to a wallboard. One is labeled 'Engine' and is an isolation switch for the engine start battery, it is either On or Off and is normally in the On position. Above the Engine switch is the Genset starter switch, it determines which onboard battery will be used to start the Generator. It is clearly labeled and is normally in position 2, the Genset battery. If the Genset battery has failed for some reason, position 1 will enable the house battery to be the source for starting the Genset.

Finally, the larger battery switch controls the battery source(s) for the main house circuits. Normally this is in position 2 which connects just the house batteries to those circuits via the main electrical panel in the salon. Position 1 would utilize the engine start battery to power those circuits, something you would rarely if ever do as the engine start battery has much less capacity and is critical to starting the engines. And the 'Both' position would parallel the house and engine start batteries, an abnormal condition that you would use if the engine start battery is run down or fails and you need to start the engines using the house battery bank.

Interior Lighting: All lighting is 12-volt DC with the exception of the wall lamp in the salon (which uses a 12V bulb) and table lamps in Master Stateroom (110V LED bulbs). Spare bulbs are labeled and stored in a bin in the utility cabinet of the master state room.

Exterior Lighting:

"Arch Lights" switch on the electrical panel controls lights on flybridge. In addition to the panel switch, these lights are turned on by pull knobs on the flybridge console: (1) "Arch Lights" and (2) "Deck Lights" (floodlight above the dinghy).



“Cockpit Lights” (including courtesy lights on exterior steps) are controlled by the uppermost switch beside the refrigerator.

“Nav Lights” switch must be on for **“Running Lights”** and **“Anchor Light”** which have a toggle switch at the top right corner of the electrical panel.

Bow Thruster Battery: The battery for the bow thruster is located underneath the forward stateroom birth. It is charged automatically by a duo-charger that transfers charging current from the house batteries to the bow thruster battery whenever needed. There is a battery switch for isolating this battery, it is located on the port side of the forward berth below the lower edge of the mattress.

Engine Battery: During all normal operations and usage of Sea Gal, the engine battery is recharged by the alternator of the starboard engine. In the event that the vessel will sit for a significant period of time without usage, the engine battery will slowly discharge. To maintain its charge level, an Echo Charger is installed and can be activated by turning on the guarded circuit breaker at the electrical panel. This switch is designated as a normally off (Red) switch and should only be used in this specific circumstance.

Engine Systems

Access: Through a hatch in the cockpit deck. Engine room lights are controlled by a breaker on the main panel, a light switch in the engine room on the ceiling near the fuel strainers and a pressure switch on the engine room hatch. Under normal conditions, the breaker will be left on (marked as a green breaker) and the light switch in the engine room will be on. In that condition, the pressure switch will close the circuit and activate the engine room lights whenever the hatch is open. The engine room lights are long life LED lights but if the hatch is expected to be left open for a long time, please use the local switch in the engine room to turn off the lights.

General: The twin 318hp, 6-cylinder turbocharged Volvo Penta engines drive the propeller shafts directly through inline 2:1 reduction gear transmissions with dripless shaft seals. Spare seal parts are kept with the engine spares under the forward side of the master stateroom mattress.

Starting: No preheating required. Be sure you check oil and coolant levels first. Turn starboard and port keys on separately. You may start the engines at either helm station. Follow the quick start procedure.

Keys: The four ignition keys are not interchangeable. Do not remove keys from their respective key chains with labels. Upper helm keys should be stowed at the lower helm with the cabin door locked when you leave the boat. An emergency set of keys is stowed with spare parts under the forward side of the master stateroom mattress.

Engine Alarms: Alarms on each engine sound for low oil pressure, high temperatures or inadequate charging. If alarms should sound when you are underway, idle back the engine, check the gauges, and shut down the offending engine promptly. A false battery alarm may occur on the port engine if there is a temporary drop in voltage in the house system as a function of the automatic circuit switching with shore power, generator power and the port engine alternator / regulator. Normally it will stop after a few seconds.

Engine Warm-up / Normal Indications: Start-up and initial running of the diesel engines is when most of the wear occurs. Allowing the engines to reach normal operating temps before putting them under heavy load is critical to ensuring long life and trouble-free performance.

- Don't plan to leave the dock until the engines have idled for at least 3 minutes and the temp gauges have started to indicate an initial rise in temp.
- Idle out of the harbor / dock area.
- Keep engine speeds below 1000 RPM until temps are above 125 and below 1300 RPM until engine temp reaches 170 degrees.

Normal Readings: Engine temp. 160-195 Oil pressure: 30-90 psi

Note: Starboard engine temp. gauge normally reads slightly higher than Port engine at the lower helm even though both engines are running at the same temperature.

Optimum RPM for low speed cruise efficiency: approx. 1100 - 1500

Optimum RPM for high speed cruise efficiency: approx. 1900-2250; **Do not exceed 2600 RPM**
nor run above 2250 RPM for more than short durations.

Consult the guidance table at the lower helm for engine speed and approximate fuel flows and hull speeds at various engine speeds.

Shifting: Shift gears only at idle RPM. Allow 2-3 seconds between shifts from forward to reverse or vice-versa. Dockside maneuvering should be performed with the throttles at minimum idle speed.

Bow Thruster: The bow thruster is controlled from the upper helm using the remote. The battery switch for the bow thruster on the port side of the forward berth should be set to "ON" at all times. If bow thruster is not operating, check this switch first and then check the batteries in the remote. (**Note for Maintenance Pro:** The main control box for the bow thruster is located behind the mirror in the master head.)

Exhaust: Please keep salon door closed while engines are running to prevent diesel exhaust film from settling on interior furnishings.

Pumps: The engines are dependent on several pumps to operate properly. Most important of these is the sea water (raw water) pump on each engine, which circulates sea water through a heat exchanger to cool the engine and its transmission, and then expels it through the exhaust pipe to keep the pipe cool. If a pump fails, it could severely damage the engine; if left unattended, a fire can result. If something smells "hot" or an alarm sounds, investigate at once! There should be no steam or water spraying in the engine room. There should be water coming out of each exhaust pipe.

If a pump seems to have failed, the usual causes are:

- Plugged intake. Is there plastic wrap, seaweed, or other obstruction?
- Clogged sea strainer. Is there debris in the sea water strainer on this engine?
- Failed impeller in the pump itself, or broken fan belt.

Troubleshooting any of the above problems takes only a few minutes:

1. Turn off the seacock to the pump on the defective engine.
2. Take the top off the sea strainer. Save the gaskets!
3. Open the seacock valve to make sure it is clear (water won't gush in but will start to overflow the strainer, a plastic bag and / or towel is handy to capture the water while you are confirming water flow).
4. If the strainer is clogged, rinse in a bucket with clear water and a hose if available. You can also rinse it in the sea but don't let go, it won't float and operation without it in place will damage the engine.
5. If seacock and strainer are clear, the problem is likely the pump impeller or a broken belt.

Replacing the pump impeller:

1. Find spare impeller and gasket with the engine spares under the forward side of the master berth mattress.
2. Close the seacock for that engine.
3. Follow the hose from the strainer to the pump, the pump is on the starboard side of each engine just behind and below the alternator of each engine.

4. Remove the cover plate (opposite end from the pulley). Use a trash bag under the area to capture the small amount of seawater that will expel from the pump housing when the cover is removed.
5. You'll see the impeller, shaped like an asterisk, and it will likely have one or more broken or damaged arms. (If no arms are broken, the problem isn't the impeller – consult a mechanic.)
6. If an arm is broken, slide impeller out. A small squirt of liquid soap may help ease removal. If it doesn't come out with reasonable effort, consult with a mechanic.
7. Clean out pump chamber, trying to get all the pieces out of the water system.
8. Lubricate the new impeller with hand soap or dishwashing detergent.
9. Aligning the spline shaft with the matching pattern on the impeller. Note that the impeller spins in a clockwise direction when viewed from the access cover side, therefore bend the blades of the impeller with this direction in mind.
10. Replace the cover with a new gasket and tighten the screws firmly but not overly tight.
11. To avoid "air lock" be sure sea strainers are full of water before you open the seacock. Use the fresh water hose in the cockpit (starboard side). Normally they will be full if you closed the seacock before starting and did not lose an excessive amount of seawater while changing the impeller.
12. Open the seacock and check for leaks.
13. Start the engine and check for proper operation and no leaks.

Replacing a belt:

1. Find the spare belt with the engine spares under the forward side of the master berth.
2. Remove the broken belt.
3. Loosen the belt tensioner arm to provide slack. Install belt. Retighten the tensioner arm to tension the belt.

Fuel: Each engine has a "supply" and a "return" valve from the fuel tank. Racor primary fuel filters are mounted inboard of the starboard tank and do not require service unless the bowl is full of sediment and / or the disposable filter is clogged. If the fuel filter must be replaced, follow instructions in the service manual (salon port cabinet). Each engine has another pair of secondary fuel filters mounted forward on its port side. These are normally serviced by the boat owner, but there are spares under the forward side of the master berth mattress. Instructions can be found in the service manual. Bleeding the fuel system will be necessary after any servicing, consult a maintenance pro or the owner as necessary.



Shaft Logs: Shaft logs are watertight fittings that prevent water coming into the boat around the holes where the propeller shafts exit the hull. *Sea Gal* is fitted with PSS dripless shaft seals. There should be no need to adjust these. If there is any doubt / concern, contact the maintenance pro or owner.

Checking Engine and Genset Oil Levels: The oil used in the engine and genset is the same, 15W-40 weight and spare oil is found in Bin #2 of the engine room. Oil levels on the engines and genset should be checked at the beginning of each day. For the engines, there is a dipstick midway along the inboard side of each engine. Using a clean paper towel and with the engines off for at least a few minutes, pull the dipstick and wipe it clean. Then reinsert it

fully and then pull it again. The oil level should be between the upper and lower marks on the dipstick. If below the lower mark, add oil to the engine. You should also question why oil is needed if it is a sudden change during your trip as these engines use very little oil, so if the oil level is suddenly lower / low, the real question is why. Look for spotting or leakage. Call for advice if in doubt.

- **Note:** diesel engines have some residue as part of the combustion process that ends up accumulating in the oil, hence in part why the quantity of oil in a diesel engine is so much more than a gasoline engine. A by-product of this process is that the engine oil will appear very dark, almost black even after just a short time of operation. This is normal.

Similarly, the genset oil level can be checked. On the forward side of the enclosure is a round access cover. The oil dipstick is behind this cover. Using a clean paper towel and with the genset off for at least a few minutes, pull the dipstick and wipe it clean. Then reinsert it fully and pull it again. The oil level should be between the upper and lower marks on the dipstick.



Oil Changing: Oil should be changed every 150 hours; normally this is done by the owner or maintenance pro. However, if it is necessary for you to change the oil, run the engines to warm up the oil before changing. Also, change the filters on the engine at each oil change – spare filters are under the forward side of the master berth. A “filter wrench” is in the lower bin (#2) in the engine room. To avoid a mess, enclose the filter in a plastic bag before removing for easy disposal.

Oil Leaks: Oil splatter or drips are virtually non-existent on these engines and the owner has supplied oil absorbent drip pads to help detect any change to this normal condition. Any significant spotting or developing trend of spotting is a warning sign. If the dipstick shows excessive leaking, track it down! Remember, a little bit of oil makes a big spot: the dipsticks are the best warning of excessive use! Other than drips from checking oil level, the engines are clean running and the engine room will stay clean.

Coolant: Engine coolant should be above “cold” level in the reservoirs on the forward bulkhead of the engine room. There is spare coolant in a gallon container in the starboard side of the aft bilge. Note that coolant added to the system is a 50/50 blend of red marine antifreeze and distilled water. Always use this mix if the spare coolant on board is insufficient (normally would not happen without some other underlying issue). Distilled water is stored on the starboard side of the aft bilge in case you must purchase antifreeze locally and it is not pre-diluted.

Fueling Process: Port and Starboard fillers are located on the cockpit deck. A cap key (on a floating key ring) is in the drawer of the small cabinet aft of the main settee and another is in the tool box in the engine room.

Estimating how much fuel you will need can prevent overfilling and spills: *Sea Gal* carries 300 gallons of diesel (150 gallons on each side). Each tank has a fuel gauge at the lower helm. Ignition key must be turned to ON position (without starting engine) to read each gauge. These gauges are reasonably accurate but a more precise reading can be obtained by using the metal yardstick (located on top of the port fuel tank). Wipe the yardstick clean prior to using as dirt added to the tank is not a good thing! Holding the cork ball, lower yardstick into

the tank until it touches the bottom. The level of diesel indicated on the yardstick corresponds to the chart on the engine room hatch. Caution: the yardstick has two scales, read the correct one, the height of fuel in the tank. This is a good way to estimate how much fuel you need before you begin filling.

While filling, be certain to form a "doughnut" around the filler hole with paper towels or absorbent pads. As you fill, listen for a change in pitch as the air exits the tank. Another clue is that marine diesel will also foam quite a bit while filling the tank so watch for that as it will start to bubble up the fill tube as you get near the full point of the tank. When you get close to the expected amount needed for the tank, that's when to be particularly careful and reduce the flow rate. You have filled the tank sufficiently when a number of short bursts of fuel added result in immediate foam forming in the fill tube.

Remember: Protect the environment. Fuel spills are your responsibility and may need to be reported to the Coast Guard.

Note: there is a crossfeed shutoff valve at the inboard, lower aft side of each tank. If you temporarily close either one of these, it will prevent fuel added to the first tank from transferring over to the other tank. Transfer is not immediate so it is not possible to refuel completely by just filling one tank only. But some transfer will occur so if you've calculated the fuel to fill the first tank, it will actually prove to be much more as some of the added fuel will transfer to the other partially empty tank. **Just remember to open the valve after filling the second tank!**

Fuel consumption: Sea Gal uses approximately 0.4-0.5 gal/nm at a cruising speed of 6-9 knots and approximately 1.0 gal/nm running at fast cruise (11-14kts).

Consult the table at the lower helm for further guidance when selecting a cruise speed.

As owners, we've found it most comfortable to cruise at 8-10 knots with an engine speed of 1400 – 1600 RPM. It allows time to enjoy the scenery and maintains a relatively quiet salon noise level while being able to cover reasonable distances in a day. We've also found that it's not good to baby the engines all the time, they are meant to run a high speed cruise loads. Running at those higher speeds ensures carbon buildup is kept at a minimum. So please run at higher speeds of 10-12 kts (1900-2100 RPM) at least every other day for 15 minutes or more.



To help monitor the engines more closely, we've added a pyrometer gauge at the lower helm. It indicates the exhaust gas temp for each engine. The experts tell us that the engines should be operated at a load where the temp is at least 500 F for a portion of the day and closer to 700 F for short periods to keep the engines healthy and operating a peak performance. The gauge is new to us but for guidance, we've found through initial trial runs that you'll achieve 500F if you cruise at 1500-1600 RPM and then for a 10-15 minute period, run up to 2100 RPM. We've done this during several short excursions and have noticed a marked improvement in engine performance the next day when they are cold started. They run better and fuel consumption is more economical overall!

Checking Transmission Oil Levels: The oil used in the transmission of the engines is different than the primary crankcase engine. For the transmissions, it is straight 30W oil and spare oil can be found in Bin #2 (be sure to check the label to find the correct container). The dipstick for the transmissions is found at the rear of each engine, down low and to starboard of the drive shaft. It has a rubber cap with grooves at the top which secure it in place.

Transmission oil is checked only after the engine has been started and with the engine operating at idle speed and in neutral. This is best done during the morning warm-up of the engines. Oil level should be checked once or twice per week assuming no spotting is observed in the bilge as part of your daily engine room checks.

Using a clean paper towel and with the engines at idle and in neutral, pull the dipstick and wipe it clean. Then reinsert it fully and then it pull again. The oil level should be between the upper and lower marks on the dipstick. If the oil level is below the lower mark, shut down the engine, use a funnel and the appropriate oil from Bin #2 to bring the level back into the range. It won't take much, the capacity of each transmission is 4 quarts in total. If oil is added, please make note of it and mention it to San Juan staff as it is a potential indication of a more serious issue.

Entertainment and Connectivity

Salon TV

The TV and Blu-ray DVD player operate on 110 volts AC. Since the TV is on the same panel switch as the microwave, be aware that they may not be able to run at the same time. The TV mount rotates both vertically and horizontally. Tilting the screen vertically can improve the picture, depending on your position and the lighting. Spare batteries for remote are in Utility Cabinet in the master stateroom and the instruction manual is in the "Entertainment" service manual in salon port cabinet.

New for 2016, the TV is a smart TV, meaning that if it can connect to the internet, it can stream content from the internet. It has a number of smart apps loaded on it including Netflix, Pandora and a general web browser. The same is true for the Blu-ray player, it is a smart device as well.

Securing the TV in rough seas:

In rough water (3-ft. chop or more), please monitor the stability of TV. Too much bouncing could damage the swivel mount. Stabilize it by installing the designated bungee cord (located in the round ottoman) as follows:

1. Hook one end of the bungee around the extinguisher bracket.
2. Run it across front of TV and hook other end in vent slot above the microwave.
3. When seas are calmer, please stow the bungee where you found it. Thanks.



Stereo System - XM Radio/CD player:

The XM radio/CD player has its own switch on the panel as well as a Power On / Off button on the instrument. You can plug your own portable music device into the Aux port on the front of

the radio. The remote is stored on a Velcro strip inside the cabinet door below the radio, along with a listing of XM channels. The instruction manual is located in the salon port cabinet.

External speakers: Speakers in the cockpit and flybridge can be controlled separately with push button switches on the end of the radio cabinet, above the lower helm seat. (In a moorage area, please be considerate. Sound really travels over water!)

Cellphone Signal Booster

We've installed a multi-band booster late in 2015 and used it on several trips since then. It works very well and you really won't know that it is helping you maintain signal coverage. It works with all carriers and we think you'll like it. There is a breaker on the electrical panel that controls when it is operational.

Wifi Signal Booster and Local Router

We've installed a wifi signal booster, the brand is a Wave Rogue. It's purpose is to receive a distant wifi signal from a shore station, route that signal through the local router in Sea Gal and allow users on board and the smart devices like the TV and the Blu-ray DVD player to access the internet. Wave Rogue has supplied a simple setup card that is laminated and it is contained in the front of the Charter Guest Reference Manual.

The router for Sea Gal is powerful enough to enable connectivity anywhere on board and in the immediate area of the vessel when at the dock. Encryption is used to prevent others from using this connectivity. The wireless 'name' is M/Y Sea Gal. Password for logging into the router is posted in the front of the Charter Guest Reference Manual and will be changed periodically.

There is also a hard wire connect cable for the router, it is available at the vent area adjacent to the frig. An Ethernet extension cable (blue) should be found in the small ottoman.

Note that we've just begun to work with the Wave Rogue unit and that router network. It may be confusing and we apologize for that, such is life in our digital world. A couple of pointers to hopefully demystify a bit.

When first boarding Sea Gal, you will want to log into the vessel's router. Do that like you would any other 'hot-spot'. Once connected to M/Y Sea Gal, use the laminated card for the Wave Rogue, enter it's unique web address and type enter. You will be shown the hot-spot screen. It will depict all wifi signals that it can see and rank them based on signal strength. Select the wifi signal you wish to have the Wave Rogue make a connection and initiate it. Follow any guidance for establishing the connection. Once connected, you should be able to use any device that is connected to M/Y Sea Gal and it will 'see' the internet via the Wave Rogue link to the shore hot-spot.



Flybridge and Cockpit

Flybridge

Lighting: “Arch Lights” switch on panel controls lights on flybridge. The breaker switch enables power to the circuits and individual **pull knobs on the flybridge** activate the lighting systems:

(1) Radar “Arch Lights” and (2) “Deck Lights” (floodlight above the dinghy).

Canvas and Strataglass Enclosure: Removing the canvas enclosure is not recommended, unless done by SJY staff. On hot days, you can unzip the sides of the center window panel and secure it parallel to the bimini top with the snap straps hanging from the rear support bar. Be careful not to scratch the Strataglass with rings or long fingernails. Never fold the Strataglass; always roll it. If you need to clean it, **use only the cleaner/polisher in the plastic bottle stowed in the forward flybridge seat** (starboard side) with a soft cloth.

Be careful not to leave navigation electronics uncovered and exposed to weather or overnight dew if Strataglass is rolled up or removed.

Stowage: The forward seat contains **lifejackets**. **PLEASE TAKE CARE TO ALLOW THESE ITEMS TO DRY BEFORE STOWING.**

The aft seat contains extra mooring lines & fenders, spare anchor, and emergency flares, fog horn, space for stowing the flybridge canvas covers. **Again, don't stow wet / damp items in these seats, only dry items to prevent mildew formation.** An additional ice chest cooler can be stowed on the flybridge, either port or starboard side, whichever is more convenient. Use bungee cords to secure it in place.

Cockpit

Lighting is controlled with the uppermost switch beside the refrigerator.

A **bistro table** and **canvas chairs** stow in the lazarette near port fuel tank.

BBQ: See the “Galley” section.

Exterior Speakers: Cockpit and flybridge speakers are controlled with switches above the lower helm seat, on the end of the cabinet.

Flags: A U.S. flag on a metal flagstaff fits into the aft rail mount on the cockpit. An optional *Sea Gal* logo pennant or San Juan Yachting pennant clips on to the bow staff. While cruising in Canadian waters, fly the Canadian courtesy pennant on the bow staff. Please be sure flags and pennants are **completely dry before stowing** them in the port salon cabinet.

Clothesline: Utility line and clothespins are in the Upper Bin (#1) in the engine room.

Cleaning Supplies: Boat soap, deck brush, etc. are stowed on the port side of the aft bilge or engine room adjacent to the port fuel tank.

Galley, BBQ, Crab Equipment, Vacuum, and Windows

Cooktop: Turn the propane on in 3 steps:

1. Open valve on propane tank (in the box on swim step). Note the box has a stiff spring, bend the spring manually to help relieve the tension and assist the top in closing when it is time to do so.
2. Turn on propane switch on main control panel in salon.
3. Turn on propane switch to the right of refrigerator.

Burners are self-lighting, but it takes 30 seconds or so for the gas supply to fill the line before it reaches the burners.

Beware: Keep large kettles on the left burner. If on the right, they may hold too much flame heat under the kettle, which will begin to melt the control knob.

Steam: If cooking creates a lot of steam (such as the crab cooker), please open a window and use a fan to prevent moisture buildup on upper cabinets.

Microwave/Convection Oven: See instruction manual (GALLEY service manual in salon port cabinet). Because the microwave switch on the electrical panel is not ON at all times, don't expect the microwave clock to stay set. You may need to press "Clear" before beginning your desired function. (We're not sure if TV and Oven can run at the same time – you can give us your feedback on this.)

Frig / Freezer: The refrigerator / freezer was completely rebuilt with new components sans the doors in 2014. It will run on either DC or AC and will default to AC when available. Both switches at the electrical panel can be on and the power switching is automatic.

The compressor and cooling fan are very quiet but can be heard if you listen carefully.

Inside the frig at the top center is the temp control and on the left side of that housing is a fan switch. The fan is integral to the frig and runs at a low speed to simply circulate air to keep the temp in the frig more balanced.



A setting of 4-5 on the temp control is a good starting point. Thermometers are supplied in both compartments. The temps achieved in each compartment will vary based on the frequency you open the doors and the ambient temps. You can tweak the amount of cooling efficiency in the frig to change this balance. On the back wall of the frig is a movable panel that slides up and down. If you shift it up, a small plastic block will drop down and will keep the panel raised about 1.25". With this gap at the bottom of the panel, the chilling coils in the back wall of the frig are more efficient and will achieve a cooler temp in the frig more quickly hence the freezer will not be quite as cold. The opposite is true when the plastic block is pushed to the side manually and the panel lowers to its resting position.



So we've found that in cooler temps or when access to the frig is infrequent, keep the panel in the lower position. And in warmer periods of time, raise the panel to the upper position will more effectively cool the frig and keep things frozen in the freezer.

Also, there is a small moisture collector bin in the bottom right of the frig. This will collect condensation from the chiller wall. Monitor it and empty if it fills more than half is a good rule of thumb. We've found that this container will need to be emptied every 2-3 days.

Disposal: The disposal discharges waste over the side (under the water line) as "gray water," which is permissible in both U.S. and Canadian waters. Run tap water while running the disposal. There is a disposal "wrench" stored under the galley sink for unjamming the disposal. Consult the service manual. If the outlet hose becomes plugged, it may be cleaned out by closing the seacock and disconnecting the hose outboard of the starboard engine. A drain snake is stored at this location.

Countertops: Corian sink covers provide extra counter work space. They are not cutting boards! **Please do not cut or chop on the Corian or the drop leaf cabinet surfaces!** **Please do not put hot pans from the stove or oven directly on the countertop or table.** You will find a separate cutting board on the top shelf inside the drop leaf cabinet and heat-proof trivets on the pull-out shelf under the galley stove. When using the sink, you can get the Corian sink covers out of your way by standing them up between the drop leaf cabinet and the step.



Salon Settee: The salon settee is a distinctive element of Sea Gal. From this seating area you have a very broad view of the surrounding waters / landscape. Enjoy! And like the countertops it is made of Corian so please exercise the same care. **Please do not sit or lean on the table top, it will stress the mounting of the table stand.**

Drying dishes: A dish strainer set is located under the galley sink. Please take care to dry dishes and flatware thoroughly before putting away to prevent mildew and rust.

Small Appliances: Using too many at a time may cause a circuit breaker to flip. Unplugging them when not in use helps to conserve battery power while at anchor.

The vent behind the refrigerator needs some air space, so keep the toaster stowed in a manner that allows air circulation to occur.

Bar-B-Q: The Bar-B-Q is mounted on the aft rail. Please secure the lid and keep the canvas cover on when cruising. Propane tanks and hoses are in the propane locker on the swim step. To connect propane, screw hose from port tank to BBQ. Open BBQ lid and turn on gas by opening valve on tank. The grill has an ignitor but we've found that it isn't as reliable as a butane lighter inserted at the starboard end access hole. The butane lighter is in galley utensil drawer. BBQ cooking utensils are in the galley utensil drawer.

Cleaning the Grill: Please keep the grill clean inside and out so that food stains won't build up and it will look good for the next charter guest. A good practice is to run the grill burner on high with the lid closed for 10-15 minutes after all grilling is done, then use the cleaning brush to remove the charred residue. There is a grill cleaning brush attached to the grill via a long thin cable. The grease drip pan and the grates remove for cleaning. **Beware!** The removable parts of the grill may go overboard if you're not careful.

Crab Fishing and Cooking Equipment: A crab ring with line and buoy and a bait box are located on top of the port fuel tank. The crab cooker is located in Bin #1 in the engine room. When using the crab cooker on the propane stove, please place the cooker on the left burner to prevent melting the control knobs on the stove. Please vent the steam out an open window to protect the wood above the stove from moisture buildup.

Vacuum: A hand vacuum with attachments is located in the utility cabinet in the Master Stateroom. The dust reservoir twists off for emptying. An extension cord is in the Cabin Tools box in the salon port cabinet.

A Note about Cleaning Windows:

Glass Windows: There is a spray bottle of vinegar based cleaning solution under the galley sink and a squeegee hanging adjacent to the port side fuel tank in the lazarette. NO Ammonia-based products, please, as they destroy the UV protection built into the glass.

Plastic Windows on Flybridge: There is a spray bottle of special cleaner at the upper helm (labeled for this purpose). **This is the only product you should use** on the plastic windows. Use a soft cloth to apply and dry, NO squeegee and NO abrasive material, please. The windows **MUST NOT BE FOLDED OR ROLLED TIGHTLY** if removed. To open the front window, unsnap the bottom and unzip both sides completely. Using the top zipper as a hinge lift window up to the inside and secure corners by snapping to the straps on the bimini frame.

Head Systems

The main cause of problems is misuse. Dealing with a stopped-up head is an unpleasant task, especially when it can easily be avoided. **The only things that should be put into the head are human waste and marine toilet paper!** Under no circumstances should Kleenex® tissue, feminine hygiene products, or wads of hair be flushed down the heads. **Use the marine toilet paper supplied; do not use household toilet paper!** Do not use excessive paper. Four or five squares per flush is recommended maximum. You can also do what we the owner's do. Keep a supply of small plastic sandwich bags at each head as a dedicated disposal bag for all toilet paper and then put that bag into the trash bin under the vanity sink, hence never flushing any paper down the head. **One less thing to cause problems.** Change the trash bin as needed to keep things fresh and the net result is no problems.

Flushing: The Vacuflush system uses fresh water from the tank. Flush by depressing the flush pedal beside the toilet bowl. If waste matter is solid, add a little extra water to the bowl before flushing **by lifting the flush pedal briefly.** Flush by holding the pedal down for 2-3 seconds and then allow the pedal to bounce back up to the center position. Allow the bowl to refill with a small amount of water (it will do so automatically with the pedal at its center rest position) and the pump to rebuild the vacuum pressure for the next usage.

Holding Tank: Turn the Tank Monitor switch ON to get a reading on the gauge at the bottom of the electrical panel. Holding tank gauges don't tend to be terribly accurate. We've found that the needle will start to register with usage but then not move as fast with continued usage. We've found that the tank will be nearly full when the meter reads 3/4 full, so it is a good idea to empty the tank when it is getting close to 2/3 full.



If you are boarded by the U.S. Coast Guard, and they ask to see the Y-valve, explain to them that this boat has no Y-valve. The heads pump only to the holding tank. There is no way to flush the heads directly overboard. Only the head waste goes into the holding tank; waste water from sinks and showers is legally discharged overboard as "gray water." The Through-hull for the macerator is under the floor in the forward stateroom – blue handle on the starboard side.



Access is gained by pulling up the carpeting at the foot of the berth in the forward stateroom (start at the starboard end and gently fold it back towards the center walkway), then find the large area of carpet padding that is cut out and separate with a finger hole. Pull up that section of the pad and then pull the removable hatch panel in the subfloor. You now have access to the vacu-flush pumps and just to starboard of this hatch is the through hull for the macerator (normally closed).

Discharging the Holding Tank: In U.S. waters, the holding tank may be pumped overboard in deep water more than 3 miles from land. Discharge of waste overboard is permitted in Canada except in harbors and near land. To discharge the holding tank under these allowable conditions, open the through hull valve (access to the valve described above) and turn ON the Macerator switch on the DC panel until the tank gauge reads empty. The Macerator switch has a safety cap which must be opened in order to flip the switch. Be sure to turn the Macerator switch OFF and close the through hull valve after the tank is emptied. As a precaution, we recommend setting the timer on the microwave for 15 minutes for a nearly full tank to remind you to turn the switch OFF, to avoid burning out the pump. Note that discharge occurs below the water line so be underway at a modest speed while discharging the tank.



To pump out at a Pumpout Station: Pumpout access is on the starboard walkway just aft of the fender rack. Follow instructions at the Pumpout Station. SJY has provided a list of pumpout locations in the Charter Guest Resource Manual.

Night Shut-off switch: Both heads are equipped with switches on the side wall of the vanity to turn the vacuum pump OFF (switch down) while sleeping to prevent the chance of a small break in the seal causing the pump to run unnecessarily for a long time (not only disturbs your sleep, but risks burning out the pump and running the battery down if not on shore power). Of course, when the switch is in the OFF (down) position, you won't be able to continue flushing.



Vacu-Flush Repair Parts are located under the sink in the master head.

Heating and Cooling the Cabins

Electric Space Heaters: Space heaters are stowed in the utility cabinet in the Master Stateroom. They use 750 watts on low and 1500 watts on high, so they can be used while on shore power or with generator power. Be aware that their energy draw means you probably will have to turn them off while running the coffeemaker, toaster, etc.

ESPAR Diesel Furnace: When not on shore power, diesel heat is a comfortable option. There is no panel switch for it. Thermostats in each cabin operate independently, but the salon thermostat must be on for the others to function. The red light means the thermostat is turned on; the green light means it is producing heat for the room in order to meet the temperature setting you have chosen. The green light must be on in the salon in order for the other cabins to produce heat.



It can take about 20 minutes for the system to heat up enough to start blowing warm air in the cabin. If it still doesn't blow warm air, check to make sure the "blower" switch on the unit itself is turned on. Unit is located in the lazarette, on the transom, just to port of the centerline; the "blower" switch is located directly below the sign that says "Hydronic 10."

ESPAR Optional Hot Water Setting: If you want to heat water without consuming electricity when shore power is not available, you can use the ESPAR system if the salon thermostat is turned on to activate it. The green light must be on, but if you don't want cabin heat, find the Espar system in the lazarette (on the transom, just port of center) and turn off the Espar "Blower" switch, located directly below the sign that says "Hydronic 10."



Cooling Fans: Small summer fans are stowed in the utility cabinet in the master stateroom. Using these with some windows open for a cross-ventilation can make the cabins more comfortable on hot days.

Defrosters: The Espar defrost blower (on forward side of helm console) is often inadequate to clear the windows. Two small white heaters stored in the utility cabinet of the master stateroom can be plugged into the outlet under the windshield and aimed at the center and starboard windows. Usually the low setting (500 watts) will be adequate, without requiring you to burn more amps than necessary. Be sure to unplug them when you finish your cruise. Use either inverter power or the generator to power them.

Navigation, Radar and Autopilot Systems

Sea Gal is equipped with a comprehensive set of multi-function navigation displays, sensors and an autopilot. All the equipment works together to provide a wealth of information and control in all phases of operation of Sea Gal.

We don't want to duplicate the information found in the manuals so please utilize them for all reference information. Manuals for the Raymarine and Garmin systems are kept either at the lower helm station or in the salon port cabinet.

What we will do here is summarize what's on board and the general nature of operation and practices we've found that work for us, may they will for you too.



Multifunction Displays (MFDs)

There are three multifunction displays (Raymarine E-series) that are networked together to share data across the displays and from all available sources. The MFD is the central hub of the 'action', its where you will look the most for situational awareness of where you are, which direction you are headed, how fast you are going, how deep is the water in the area and under the ship, where are the adjacent land masses and navigation markers, what other reporting vessels are in the area, what am I able to confirm via radar.

When we are cruising, we set the lower helm MFDs as depicted above. The 12" large display is set to a format page that provide numeric data in the upper left quadrant, depth / sea floor data in the lower left quadrant and the right half of the display is a map display with a wide range setting to give an overall perspective of our position and the relative area, the strategic view of the world.

Then on the 8" display, we dedicate the entire screen to navigation map data and keep the range small, close in so we can monitor the sea depths in the area and especially ahead of the ship in the next 2-3 minutes. We think of it as having the tactical view of the world.

Using those two page formats, we navigate the waters to our intended destination and either setup an entire route or simply select a heading and monitor the green 'track' line on the display to ensure we are making our desired course over the water. Engage the autopilot to reduce the tedium of holding a heading and now you have a wealth of information and can focus your attention on what's floating in the water, what's coming at you from the sides or behind and periodic glances at the engine gauges and displays. Doing that in a pattern allows you plenty of time to enjoy the scenery, monitor the radio, assess the weather and tide forecast and still have time to be thankful for having a great time out on the water. Life is pretty good!

The flybridge has one MFD and a multi-sensor instrument and autopilot controller. Navigation / cruising from that station requires a bit more multi-tasking of the MFD pages and they are setup to step through the most common set that will be handy. The view from the flybridge is amazing and great when the sea conditions are calm and the weather is warm. And it's always the place to be when maneuvering in the harbor.

New for 2016, we've added a camera at the stern and one in the engine room. The 8" MFDs have been setup to show these camera feeds as one of the page selections. Use it for added situational awareness when backing in tight quarters or to keep an eye on the engine room while underway. Note that the camera has range marks built into the image. They are roughly one foot in length each.



Depth and Speed Sensors

Sea Gal is equipped with a DSM-300 digital sounder module which provides water speed over the hull, digital depth sensing and fish finding / sea floor structure sensing. Data from the DSM is networked and utilized in various manners on each of the three MFDs.

GPS Sensor

The GPS antenna is mounted on the port side of the radar arch above the flybridge. It maintains excellent reception of the satellite signals. Those signals are interfaced to the MFD on the flybridge which converts them into a Lat / Long position and distributes that information to the other MFDs at the lower helm. It is important to remember that if the flybridge MFD is off or fails, all GPS data is lost.

Radar

The radar is a 24" analog system. Radar's primary use is to sense sizeable objects and land masses that are within a 10-15 mile radius of the vessel. Sea Gal's radome is mounted sufficiently high to allow for good visibility and minimal interference from other structures on the boat. When used properly, it provides a useful tool in monitoring the performance of the navigation and AIS systems by providing independent 'painted' images of other vessels and land masses that should be depicted already. In reduced visibility conditions, it is another tool to help the captain maintain situational awareness. Consult the manual for proper operation and settings. We encourage you to practice using the radar during fair weather conditions so that it is familiar and will be less daunting when conditions become more challenging.

AIS

Sea Gal is equipped with a Class B transceiver AIS system. It will transmit Sea Gal's position and identification data periodically to other vessels and receive AIS data from all other ships that are broadcasting their ident information. Display of AIS-equipped vessels and their data is visible on any of the MFDs. The MFDs have an alert feature that will sound (when enabled) that an AIS target is too close and presents a possible danger. Enabling and disabling this alert feature is accomplished by selecting 'Menu / Alarm Setup / AIS Alarms Setup'.

Autopilot

The installed autopilot is the latest system introduced by Raymarine, the EVO-400. It has a digital compass and turn rate sensor module that provides excellent performance in heading and

waypoint tracking under all sea conditions. An autopilot controller is mounted at each helm and commands or changes at either station are echoed at the other station.

- **One word of caution:** An autopilot is a great tool as it relieves the helmsman from having to make frequent rudder inputs to hold a course or heading. But it is important to be on alert at all times, never should the helm be left unattended. Logs have a way of popping up when least expected and there is other pleasure and commercial traffic in our waters. We urge you to use the autopilot as a tool to take the drudgery out of steering the ship and allowing you to keep your eyes up and looking outside the ship. It's called maintaining situational awareness in the aviation world and is equally valid here.

Garmin GPS Chartplotter

The MFD's share information and settings to allow the operator to make a change at one display and see it reflected at the other two displays. Each display is very flexible and allows the operator to choose from a number various page formats, the scale the map display for close-in or far out ranging, to show radar data overlaid on the moving map and to show navigation waypoint data



A few key reminders:

- **START ENGINES BEFORE turning on the VHF Radio, Nav System and Autopilot breakers** on DC panel, which supplies power to the radio, all navigational equipments and the autopilot system. Turning them on beforehand could result in a momentary power spike that will confuse the electronics and result in erroneous operation.
- **The 12" MFD at the lower helm is the master display. As such, it must be on whenever the other MFDs wish to be used as it coordinates distribution of system data to the other MFDs. DO NOT elect to make either of the 8" MFDs as the system master even if a momentary system message pops up suggesting that choice. It will only cause problems with some data / functions no longer working.**
- **CAUTION: Please do not change MFD settings randomly** "by guess and by golly" – getting this fixed later is time consuming and could result in lost data! Follow manual instructions; call for help if you are confused. The "quick version" of the manual is kept at the lower helm. More complete details are in the burgundy canvas bag (at lower helm or in salon port cabinet).
- **The AIS alarm function will potentially give false warnings in the harbor area. To disable it, select 'Menu / Alarm Settings / AIS Alarm Setup / Off'. This will silence the alarm itself and put an "X" thru the status symbol in the upper right portion of each MFD screen. Always re-enable the alarm after leaving the harbor by selecting 'Menu / Alarm Settings / AIS Alarm Setup / On'.**



- **Monitor the emergency calling frequency**, channel 16, and have the RAM mic installed at the flybridge whenever underway.

Nautical Charts and Tide Tables

Charts of San Juan Islands are kept in the aft portion of the port salon cabinet. Annotated paper charts of Strait of Georgia and Gulf Islands are stored in a plastic tube there as well. Cruising guides, current and tide tables are will be found either at the lower helm or with service manuals in the forward half of the port salon cabinet. A set of dividers is in the "Cabin Tools" bin beside service manuals.

VHF Radio and Remote Access Mic (RAM)

VHF Radio

Sea Gal is equipped with a modern VHF marine radio. The radio is interfaced with GPS data from the AIS transceiver and in an emergency; it will broadcast a unique identifier code along with GPS position. The identifier code is called an MMSI and is unique to Sea Gal. The MMSI for Sea Gal is 367596920 and is registered in a database that is shared by both the USA and Canada. We hope it never becomes necessary to use it but if it does, we want you to know that it will broadcast 'who' you are and your position so long as the radio and GPS signals are functioning.

To activate that 'Panic' call, lift the red plastic cover in the lower left of the VHF Radio and press and hold the Distress button. The radio's display will count down (3-2-1) and then transmit the distress call information. Consult the radio manual (page 49) in the port salon cabinet for further detail on DSC Distress Call.

The primary radio is mounted at the lower helm. A remote access mic (RAM) connector is provided at the upper helm. The RAM mic is generally kept in a small zippered pouch at the lower helm and should be brought to the flybridge and plugged into the RAM connector before leaving the dock. If you are on a trip and on the move each day, it is acceptable to leave the RAM mic installed at the flybridge, please just use the flybridge canvas cover at nights to protect it and the rest of the flybridge instrumentation. Instructions on how to use the RAM mic and even use it in an intercom mode with the lower helm radio are provided in the instruction manual kept in the port salon cabinet.

New for 2015, we've added an auxiliary speaker at the flybridge. This speaker is flush mounted and has a built in power amplifier. You will find it easy to use and radio audio will be very easy to adjust / hear even when underway with engine / wind noise.

Weather Station

Lacrosse Weather Station

This device is located above the microwave in the galley. It runs strictly on batteries in the base unit and the remote temp sensor (which is mounted in the cockpit adjacent to the stairs leading to the flybridge). We find this most useful in simply providing a digital clock and inside and outside air temperatures.

If you chartered Sea Gal before, you might recall that we had a Radio Shack weather station also on-board. That unit was problematic in that it would 'eat' through batteries in about 2-3 weeks if shore power wasn't available most of the time. Its primary benefit was a wind indicator which the Lacrosse system doesn't have.

We've removed the Radio Shack system and installed a Raymarine wind vane. It is much more reliable and is integrated with the rest of the navigation electronics. You'll find a new screen format is available on the 4" multifunction instrument display on the flybridge that provides wind indication, most useful while at the dock, at anchor or in the harbor.

Tackle and Mooring Equipment

Anchors & Rodes: Sea Gal carries a 45# plow anchor in a pulpit fitted with a roller and 270 feet of 5/16" high tensile chain lifted by an electric windlass. The secondary anchor (Danforth) and spare rode are located under the aft flybridge seat.

Chain markings: Yellow nylon line segments are woven into the chain at 25' increments and a double segment is woven into the chain at the 100 ft and 200 ft marks. Red paint marking is at the last 10' prior to the end of the chain

After the end of the chain, there is triple braid line that will deploy thru the windlass. Under normal conditions, one would never deploy the chain with any portion of the red chain exposed. Always use the proper anchor rode ratio as noted below and seek appropriate anchorage water depths to achieve that.

In an emergency, the captain may determine that personnel or the vessel are in significant imminent danger and the only viable option is to quickly cut loose the anchor rode rather than haul it in. Hopefully that situation will never happen but if it does, the rode can be let all the way out and the triple braid line can be cut with a sharp knife. This is an expensive, last resort option! If at all possible don't do it and if you must, attach a fender to the bitter end of the rode to allow for future retrieval of the anchor and the chain rode.

Rode Consideration for NW waters

Anchoring: In the Northwest, we usually do not have to follow *Chapman's* "7:1 scope minimum." It is common for boats with chain rodes to use a 4:1 or 5:1 ratio (i.e., in a depth of 30 feet you let out approximately 120 to 150 feet of chain.) **In addition, we have substantial tides:** 10-ft. tides and occasional "minus" tides below chart datum are not uncommon. **Be sure there will be sufficient water in your anchorage at low tide.** Since the "depth sounders" read the distance below the keel, and since there are tide tables aboard, there is no reason for running aground when anchored.

Anchoring process:

1. Turn on Windlass power at the power panel. Release loop that secures anchor.
2. Anchor is lowered with foot switches on bow deck or from remote controls at either helm while boat is backed up slowly away from anchor.
3. Undo the safety line securing the anchor to the windlass cleat and slowly let out the first few feet of anchor rode taking care to not let the anchor abuse the pulpit tackle or the bow area of the ship.
4. Mate on bow to monitor length of chain and to troubleshoot if it gets tangled.
5. Deploy the estimated length to initially hit the sea bottom and then continue to pay out the anchor rode while the helmsman begins to slowly back down the vessel. When desired chain length is out, stop windlass.
- Skipper reverse one engine at a time **gently** to test the set of the anchor. **Set the anchor without excessive force!** Sea Gal weighs over 13 tons; take up the strain on the anchor rode gently to avoid excessive strain or damage to the bow pulpit and windlass.
6. Attach "Snubber line" to anchor chain: Secure snubber line to windlass cleat. Attach hook to anchor chain beyond anchor roller. Run out enough chain to form loop in chain so that tension is transferred to snubber line.
7. Turn off Windlass switch on the power panel.

8. Turn off engines and navigation electronics at both helms; replace covers.

➤ **See instructions below for hauling anchor and washdown of anchor and chain.**

Raising the Anchor and Washdown:

1. Before raising the anchor, attach **washdown hose** to spigot on bow and make sure windlass switch is on and fresh water pump is on. Start the engines so they can be warming up during the process or used to inch the boat forward in heavier wind conditions. Key is to recognize that the bow pulpit and windlass will be under strain as you haul the anchor and you don't want to use the windlass alone to pull the boat toward the anchor in heavier sea conditions.
2. Press foot switch next to the windlass. **Wash chain and anchor thoroughly as you haul them in.** This prevents unpleasant odors from sea water and marine growth in the anchor locker and bilge.
3. **SHUT OFF spigot when finished to avoid a slow leak of your water supply!!**
4. Remove the snubber line as soon as you can reach the hook.
5. Please bring anchor up to the windlass carefully to protect the fiberglass around the roller from gouges. Be sure anchor is stowed in its support and secured with the safety line before getting underway at any speed other than idle.
6. Use the snubber line to secure the anchor to the windlass cleat taking care to not allow the 'devils claw' to scrape the deck.

➤ **Troubleshooting during anchor raising:** If the chain gets stuck, first check the compartment in the bow (access door above the head of the forward berth). Sometimes the chain tangles as it passes through this compartment. Straighten it out and continue. If this doesn't solve the problem, you can access the chain by lifting the mattress and opening the hatch to the chain locker. We have found that 2 second bursts of windlass operation followed by a short pause and then continuing in this manner results in few if any tangles to the anchor rode during this process (and works well as you wash down the rode in sections as it comes aboard).

Emergency Manual Winch handle is located in the aft bench seat on the flybridge.

Warning: If you turn it counter-clockwise, it will release the anchor chain to run freely. Stop the free run by engaging the winch handle in a clockwise turn.

Shore Lines (Stern Lines)

Why? It is common to use a stern line (but not a stern anchor) in protected bays (in most Desolation Sound locations, Todd Inlet at Butchart Gardens, Inati Bay near Bellingham) where there simply isn't enough room to have your own "swinging space" and still share the anchorage with other boats. In addition, the great water depths make anchoring very far from shore impossible.

How? Set anchor 75-100 feet from shore, with the boat backing toward shore during anchor setting. Be sure to keep clear of rocks near the shore and allow for Northwest tides, often 10 ft in our area, and up to 20 ft or more farther north. Then a stern line is put out, passed around a tree, and brought back to the boat, allowing you a "quick release" without having to go ashore when you're ready to untie. To get to shore, you will need to have the dinghy down, and have your mate keep the boat toward shore with bursts of reverse gear. Sometimes a helpful boater already anchored will help you by taking your line to shore for you with his dinghy---a neat "good deed" that you might reciprocate. We have met some nice boaters this way!

Using *Sea Gal's* Shore Line

1. Find the 275-foot shore line on a reel stowed on top of the engine battery housing in the engine room, secured by a fixed bungee cord around the reel and around a securing hook on the bulkhead aft of the water heater.
 2. Mount reel on swim step by standing it up with flat board backing tight against starboard end of propane box and securing strap around the propane box. The reel can turn freely to pay out line and to reel line back in.
 3. Once dinghy operator has run line to shore and back to the boat, secure both "ends" of line on the two stern cleats, so that there is no pull on reel. Do not attempt to secure the line to railing; it is not strong enough to withstand the potential force on the line.
- When stowing the reel in the engine room, please keep the strap with it and be sure the bungee runs around the post so the reel won't bounce off.

Mooring Equipment

Dock lines are stowed in latch straps on the rails for regular use at docks:

- Two 20-ft., marked at the spliced end with one black stripe.
- Two 25-ft., marked at the spliced end with two black stripes.
- Two 35-ft., marked at the spliced end with three black stripes.

Stowed in the aft flybridge seat:

- Extra 40-ft. dock line
- Nylon line for use on a mooring buoy (less prone to fraying than dock lines), Instructions for tying up to a buoy are in the QuickStart section.

EZ-Moor Dock throw line: Stowed in the cockpit. This works for throwing and hooking onto a dock to pull the boat in.

Black Fenders:

When not in use, store black fenders in racks on bow rails and also secure the clips on the rails. Never cruise with fenders down; it is hard on fenders and you risk losing them.

In preparation for docking, put fenders on the appropriate side and adjust the lines so the fenders are barely above the water line. Typically, you will use 3 fenders for docking. When placing the stern fender, check to see that it is not over the exhaust port on the side.

Boat Hook: A floating, telescoping boat hook hangs on the transom.

- Remember that *Sea Gal* weighs over 13 tons; the boathook is not strong enough for "hooking the dock" at docking time.

Water Systems

Fresh Water: The 100-gallon fresh water tank (in engine room along the centerline of the bilge) is filled through a deck plate on port side of swimstep. From the pump, water goes to an accumulator/pressure tank, and then into the boat's plumbing system. All plumbing is 15 mm. and there is a pressure switch on the pump itself to regulate water pressure.

- **Turn off the circuit breaker switch when you are not on the boat** so that if a leak develops, you won't lose all the fresh water.
- **Water gauge** on electrical panel registers when "Tank Monitor" switch is ON. Be aware that while cruising on a plane, this gauge will not give an accurate reading. We have also found that the gauge reads a bit low when first activated and will be more accurate after 5-10 minutes while stationary.



Dock water that is safe for consumption may also be connected directly to Sea Gal. Doing so will bypass the water tank (ie, it won't fill the tank). When using this method, you can turn off the Fresh Water pump switch at the electrical panel as the incoming pressure is regulated at the connection point and will pressurize the water system of Sea Gal.

Connection is made thru the female water hose connection on the outboard transom just to starboard of the transom gate and close to the swim step. Please remember to secure this connection with the plug on a lanyard when no longer using this system.

Watermaker: The HRO Watermaker converts sea water to potable water. It is rated for 20 gal/hr in tropical waters. Expect 12-15 gal/hr in colder waters of the Pacific Northwest.



- **Use Watermaker only when underway in deep clear water, not in a harbor!**
- The watermaker circuit goes directly from the genset, not through the AC panel. The circuit breaker switch is labeled and located on a post in the engine room.
- **Do not** attempt to start Watermaker from the remote station above the microwave. However, it is O.K. to stop it from this station.
- **Before attempting to start Watermaker, read the procedure below and locate these modular units** of the system (they are labeled) on aft wall of lazarette:

1. **System Controller:** A white box aft of the stairs to the lazarette. It has a black START button and a "Running" light on it.
2. **Product Flow Control:** Located down a bit and to your right (toward port side) just above a large blue filter. It has a black control knob (labeled), a vertical tube **Flow Meter** (gal/hr) and a round **Pressure Gauge** (psi).



3. **Vacuum Gauge:** A bit to the left (starboard) of the Product Flow Control, above two small blue filters. It is a smaller round gauge.

Now you're ready for the Procedure:

1. Turn on **Gen-Set** (instructions on electrical panel in salon).
2. Turn on **Watermaker circuit switch** on port side post of engine room.
3. Open the thru hull valve for the Watermaker and ensure the yellow maintenance diverter valve is in the vertical (flow to the Watermaker) position as noted in the picture.
4. Before starting water production, Product Flow Control knob must be turned counter-clockwise at least 1 full turn. This opens valve and lessens initial startup load on the system.
5. Start system by pressing and releasing START switch on System Controller. "System Running" lamp will light.
6. Check Vacuum Gauge: It should read between 1 and 12. If above 15, the two small blue filters below it need to be cleaned. (See HRO service manual.)



7. Confirm seawater is flowing thru the system. Look for water flow thru the tube leading to the high pressure pump below the stairs, feel the pump valves on the high pressure pump (they will be notably cool from the seawater flow) and look at the thru hull outlet on the port side (above the water line directly below the port stern cleat). With water flowing you are essentially pumping seawater thru the system and then dumping it back overboard as the system detects that it is not suitable for diversion to the fresh water tank.

8. With the system now running, the Product Flow Control knob should be slowly rotated clockwise until the associated round pressure gauge reads 700 psi. As the pressure increases, water processing will begin thru the membrane in the long white tube. Now continue to increase the system pressure slowly to achieve a target of 750-780 psi. There is a bit of delay between adjustment of the knob and the pressure reading, but it gets touchy as you approach 750 and above. Take it slow and easy from 750 up. After you let go at 780-790, it will tend to creep up a bit on its own, probably to 800 psi, which is O.K. You don't want it to exceed 800 psi. If over 800 psi, transient surges in the system may cause an auto shut-off.

9. Flow Meter (vertical tube above Product Flow Control knob) should read 12-15 gal/hr. (This is the normal rate for cold NW waters.)
10. The "Safe Water" light on the system controller will come on while potable water is being automatically routed to the fresh water tank.
11. Check Flow Meter occasionally and adjust Product Flow Controller if necessary to maintain pressure between 750-800 psi and a normal flow.
12. To stop the system, press STOP on the System Controller **or** on the remote station (above the microwave).

13. The HRO Watermaker system on Sea Gal has a fresh water flush option that automatically flushes seawater from all the components starting with the pre-filter stage. This is an important final step as it helps preserve the life of the internal components and significantly reduces the onset of biological growth within the system. Activation of the fresh water flush process is indicated by the red LED on the fresh water flush controller (mounted to starboard of the main system controller).



14. Once the fresh water flush LED goes out, flip off Watermaker circuit switch in engine room and shut down the genset if not needed for other reasons. Close the thru hull valve. Open the high pressure valve to its fully counterclockwise position.

- If the system does an auto shut-off, you need to start over from step #2.
- The water tank will not overflow because excess fresh water will bypass the system and discharge overboard.
- **Important: The Watermaker will produce the best results when used periodically. If you will not need to use the system during your float plan, that's fine. But to help maintain the system for the next guest, it is still important to conduct a fresh water flush on a weekly basis. This is simple to do. Follow steps one and two of this procedure, ensure the fresh water circuit breaker is on to pressurize the fresh water system and then simply push the Stop (not Start!) button on the system controller. This will trigger the fresh water flush system to cycle and will help maintain the health of the filters and the membrane. Water will be expelling out the thru-hull on the port side down low below the aft cleat. Monitor the LED light per step 14 of the procedure and follow that step once the light goes out.**

Washdown: There are two freshwater washdown spigots: one in the cockpit and one by the anchor windlass for washing mud and debris from the chain and anchor before they come aboard. These spigots use fresh water from the tank. A white or blue coil hose can be found in the starboard aft bilge and should be used for a short hose at either spigot. **REMEMBER TO SHUT OFF THE SPIGOT WHEN FINISHED to avoid a slow water leak from your fresh water supply!!**

Use of Shower:

MUST DO's:

1. "Sump Pump" switch on electrical panel must stay ON at all times. This pump drains both showers and the anchor chain locker.
2. After showering, please wipe up water spills on wood areas around shower.
3. Hang wet towels so they are not left up against wood surfaces. (Moisture turns wood black and encourages mildew.)

TIPS:

1. To conserve your water supply, turn off the shower head while lathering.
2. While cruising, it is best to place the shower heads on the floor of the shower to prevent them from bouncing out of the brackets.

Water System Repair Parts (Connectors and tubing) are located under the sink in the master head.

Appendix A: Spare Parts Inventory

Antifreeze	Red antifreeze used by the engines, genset and Espar cabin heater: spare gallon containers are kept in the starboard side bilge, aft near the transom
Batteries for remotes & flashlights	Master stateroom, utility cabinet
Belts	Under master mattress – forward side
Emergency helm keys	Under master mattress – forward side
Filters - oil	Under master mattress – forward side
Filters - fuel	Under master mattress – forward side
Filters –water under sink and watermaker	Under master mattress – forward side
Fuses – Radio/CD	Master stateroom, utility cabinet
Fuses – Honda outboard motor	In outboard cowling
Head parts: Duck bill valves; Ball assembly	Under master head vanity
Hose clamps	Bin#1 in engine room, forward bulkhead
Impeller and gasket	Under master mattress – forward side
Light bulbs	Master stateroom, utility cabinet
Oils	Containers of various oils used are kept in Bin#2 in the engine room, forward bulkhead
Props-Engine	Engine room, adjacent to port fuel tank
Prop-Dinghy	Under master mattress – forward side
Spark plugs for dinghy	Under master mattress – forward side

Appendix B: Emergency Equipment

This vessel has passed a Coast Guard Safety Inspection for this season (sticker on forward port window). But, if you are boarded by the Coast Guard for any reason, you may be required to locate the following items:

- **Flares:** Orange canister at lower helm station
- **Handheld Air horn:** Aft bench seat on flybridge
- **Lifejackets:** Forward bench seat on flybridge and forward stateroom closet
- **Lifesling Rescue System:** Mounted on port side of cockpit
- **Fire Extinguishers:**
 - Engine Room: 1 by stairs
 - Interior: 1 amidships in stairway, 2 aft in salon by refrigerator
- **Location of Placards** (Waste Overboard & Oil Discharge): Engine Room on Starboard fuel tank and on forward bulkhead.

Other Emergency Equipment:

Flashlights:

2 large flashlights: 1 in engine room (on floor); 1 below electrical panel in salon.

3 small flashlights: 1 at the lower helm; 1 in each stateroom.

All flashlights are labeled with locations; please return them to those stations when not in use. Spare batteries for the floating flashlights are in the plastic "Cabin Tools" bin in the salon port cabinet.

First-Aid Kit: Located in salon port cabinet, aft portion.

Tools: A fully equipped toolbox is located on the floor of the engine room. A few household tools are in a bin in the salon port cabinet.

Through-hull Plugs are attached by each through-hull. A **schematic of through-hulls** is included at the end of these Owner's Notes.

A "Whale" Manual Bilge Pump is located in the lazarette in the aft bilge.

A Hand Pump is located on the port side of the engine room aft of the Genset.

Detectors: A smoke detector is located between the staterooms. Each stateroom has a carbon monoxide detector. Piles of clothing, towels, etc. stashed too close to the carbon monoxide detectors could elicit a false alarm.

Appendix C: Schematic of the Through-hulls

Through-hull Schematic

